

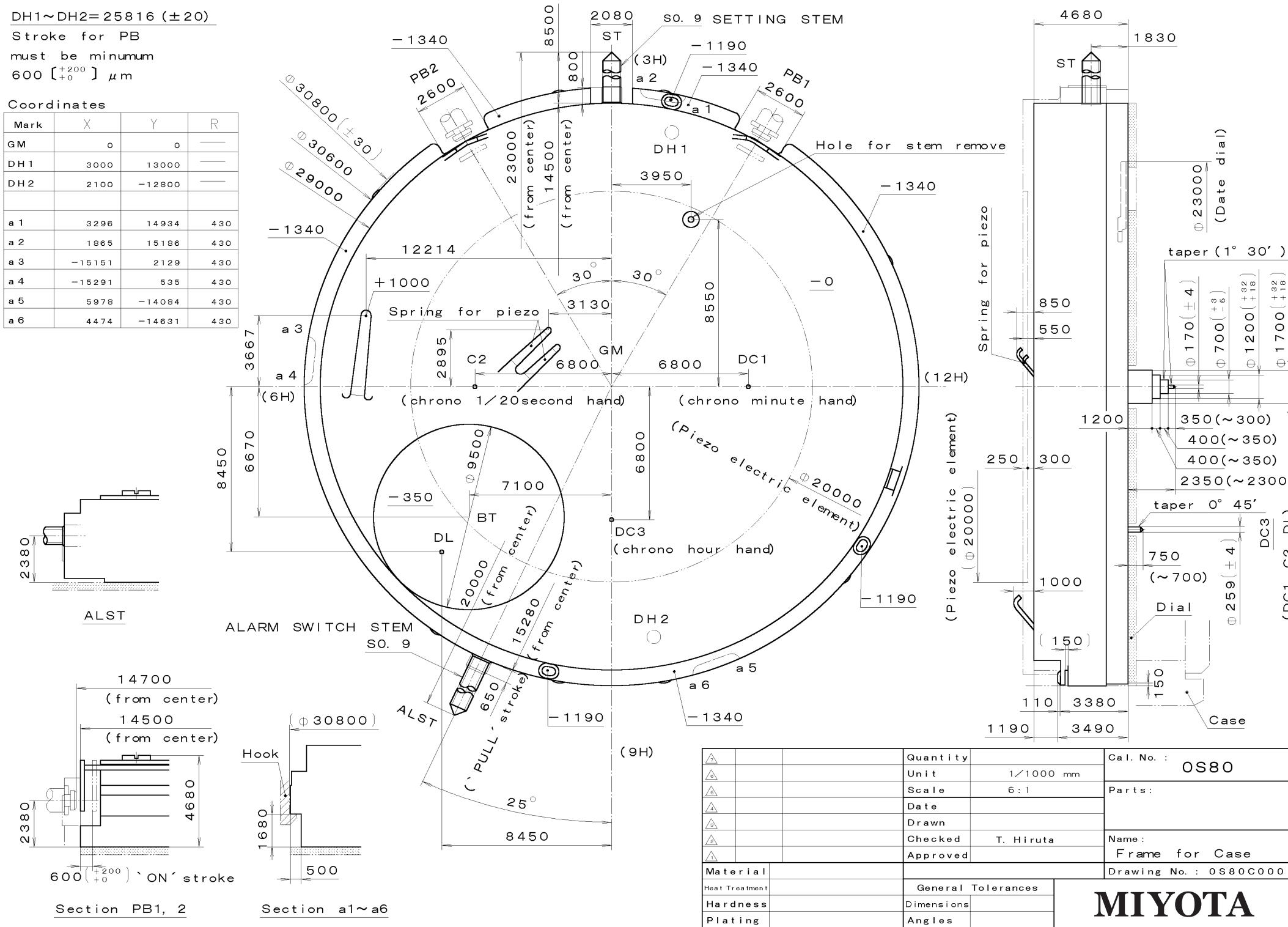
This drawing is provisional and subject to our reconfirmation and/or revision without notice.

DH1~DH2=25816 (±20)

Stroke for PB  
must be minimum  
600  $\left[ \begin{smallmatrix} +200 \\ +0 \end{smallmatrix} \right] \mu\text{m}$

Coordinates

Mark	X	Y	R
GM	0	0	—
DH1	3000	13000	—
DH2	2100	-12800	—
a 1	3296	14934	430
a 2	1865	15186	430
a 3	-15151	2129	430
a 4	-15291	535	430
a 5	5978	-14084	430
a 6	4474	-14631	430



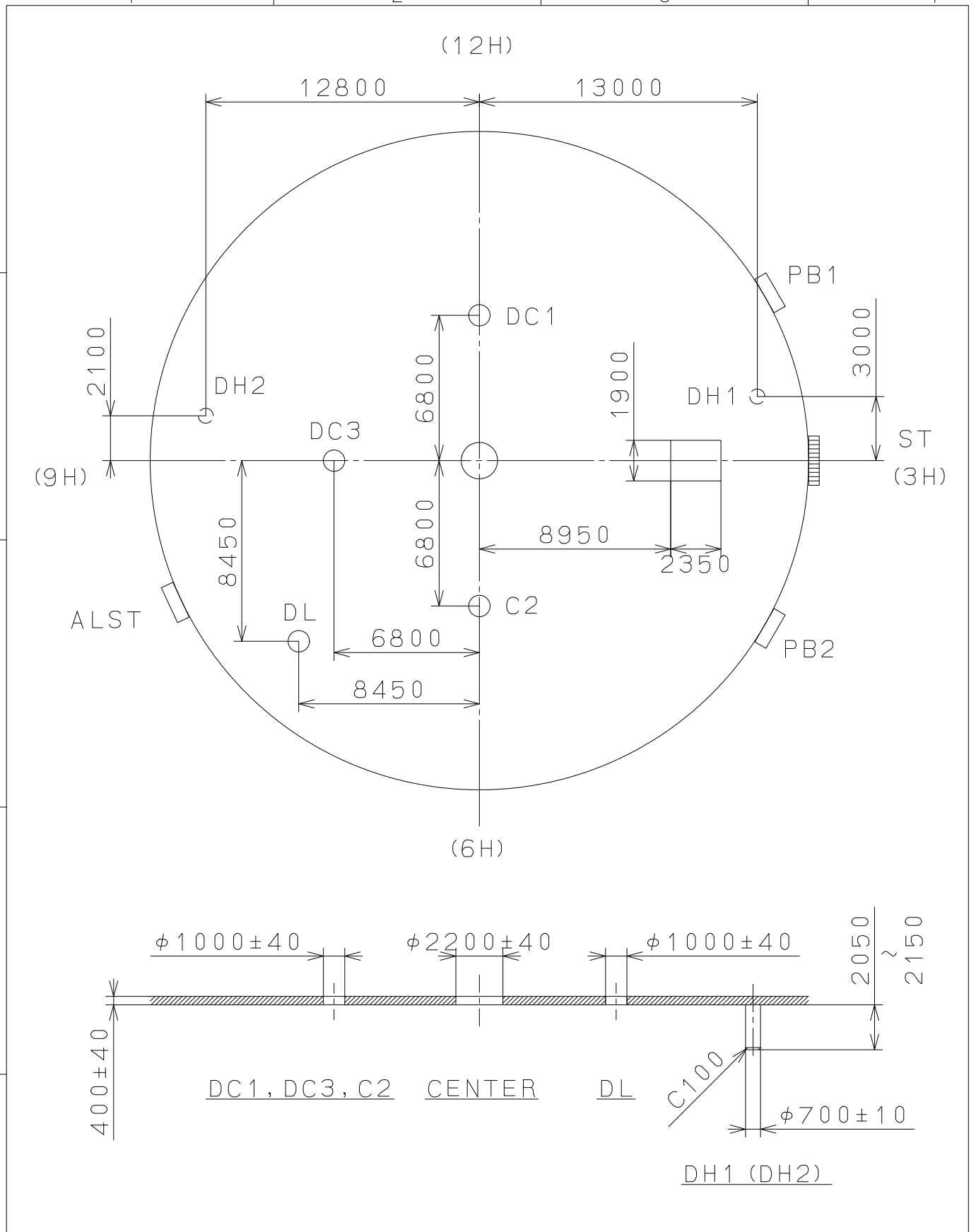
xxx T.I.P.W. OS80 (01) \*\*\* (2100.1121) 00-07-06

Quantity		Cal. No. :	OS80
Unit	1/1000 mm	Parts:	
Scale	6:1	Name:	Frame for Case
Date		Drawing No. :	OS80C000
Drawn			
Checked	T. Hiruta		
Approved			

Material		General Tolerances	
Heat Treatment		Dimensions	
Hardness		Angles	
Plating			

**MIYOTA**

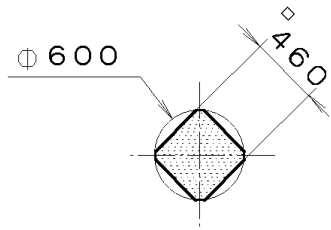
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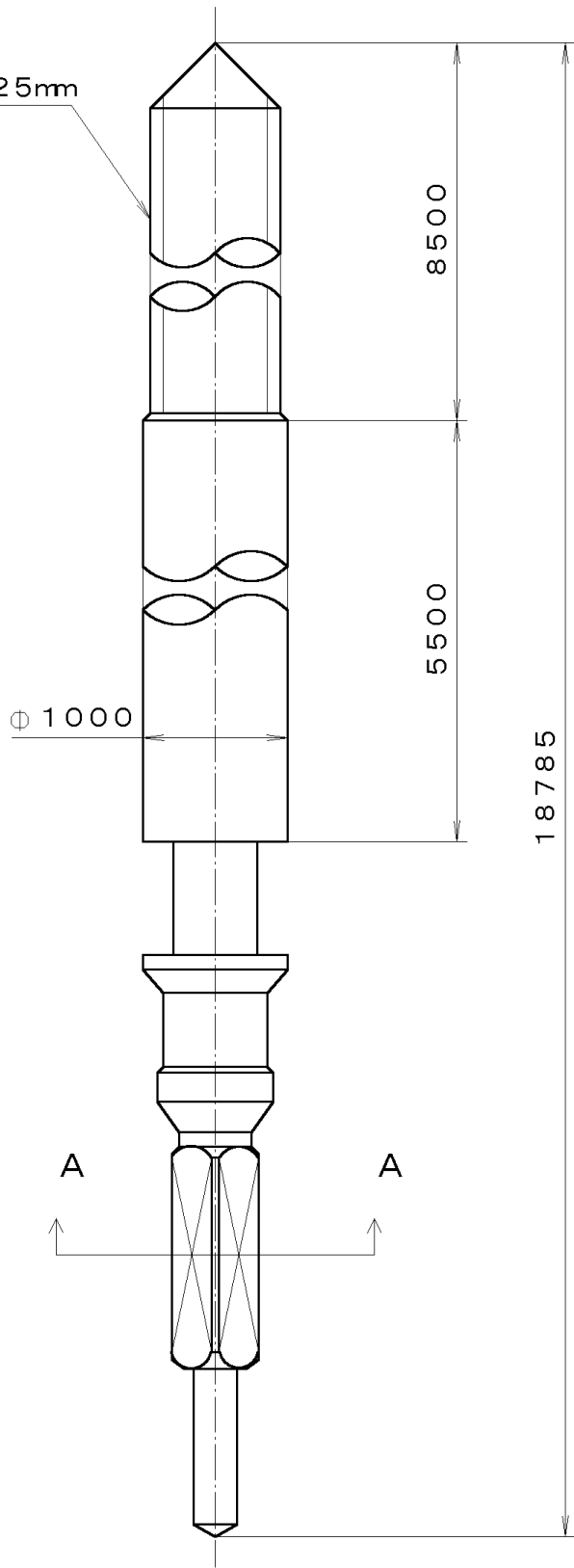
△5			Quantity		Cal.NO.:
△4			Unit	1 / 1000 mm	OS80-00A
△3			Scale	4 : 1	Parts No.:
△2			Date		
△1			Drawn		
Mark	Date	Description	Appr.	Checked	Name:
		Alterations	Approved	T. Hiruta	Indications for Dial
Material					Drawing No.: OS80D001
Heat Treatment			General Tolerances		
Hardness			Dimensions		
Plating			Angles		
				CITIZEN WATCH CO., LTD. TOKYO, JAPAN	

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\*\*\* T I P W (01) \*\*\* (2100 1121) 00-07-05



S0. 9, P=0. 225mm

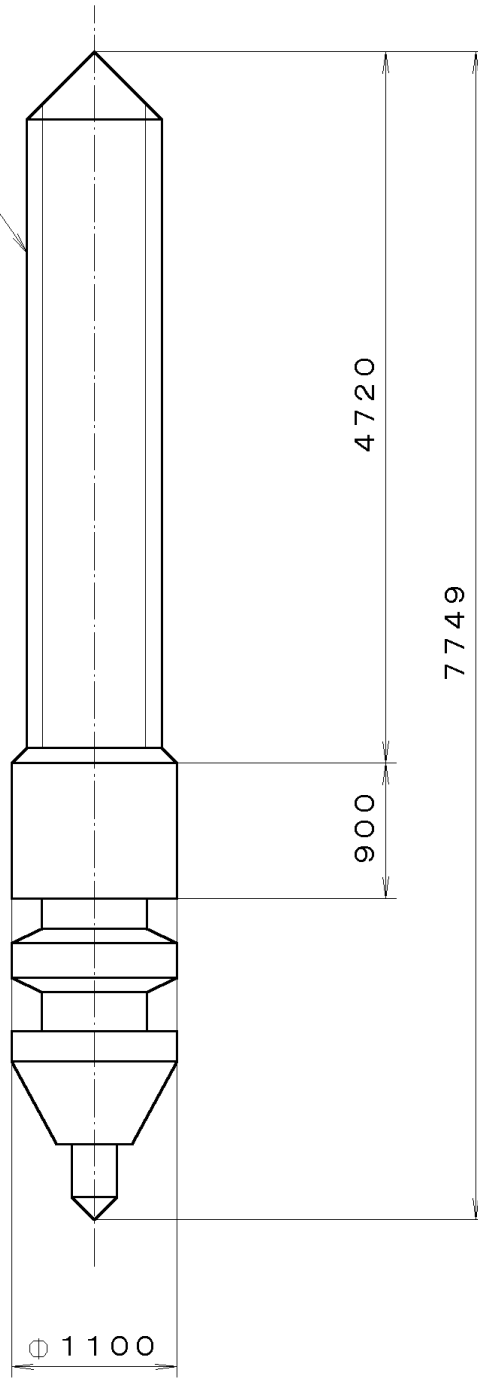


7		Quantity		Ca l. No. :
6		Unit	1/1000 mm	
5		Scale	20 : 1	Parts:
4		Date		065-453
3		Drawn		
2		Checked	T. Hiruta	Name:
1		Approved		SETTING STEM
Material				Drawing No. : 4530S000
Heat Treatment		General Tolerances		<b>MIYOTA</b>
Hardness		Dimensions		
Plating		Angles		

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\*\*\* T I P W (01) \*\*\* (2100 1121) 00-07-03

S0. 9, P=0. 225mm



7			Quantity		Cal. No. :
6			Unit	1/1000 mm	
5			Scale	20:1	Parts:
4			Date		065-513
3			Drawn		
2			Checked	T. Hiruta	Name:
1			Approved		SETTING STEM
Material					Drawing No. : 5130S000
Heat Treatment			General Tolerances		<b>MIYOTA</b>
Hardness			Dimensions		
Plating			Angles		