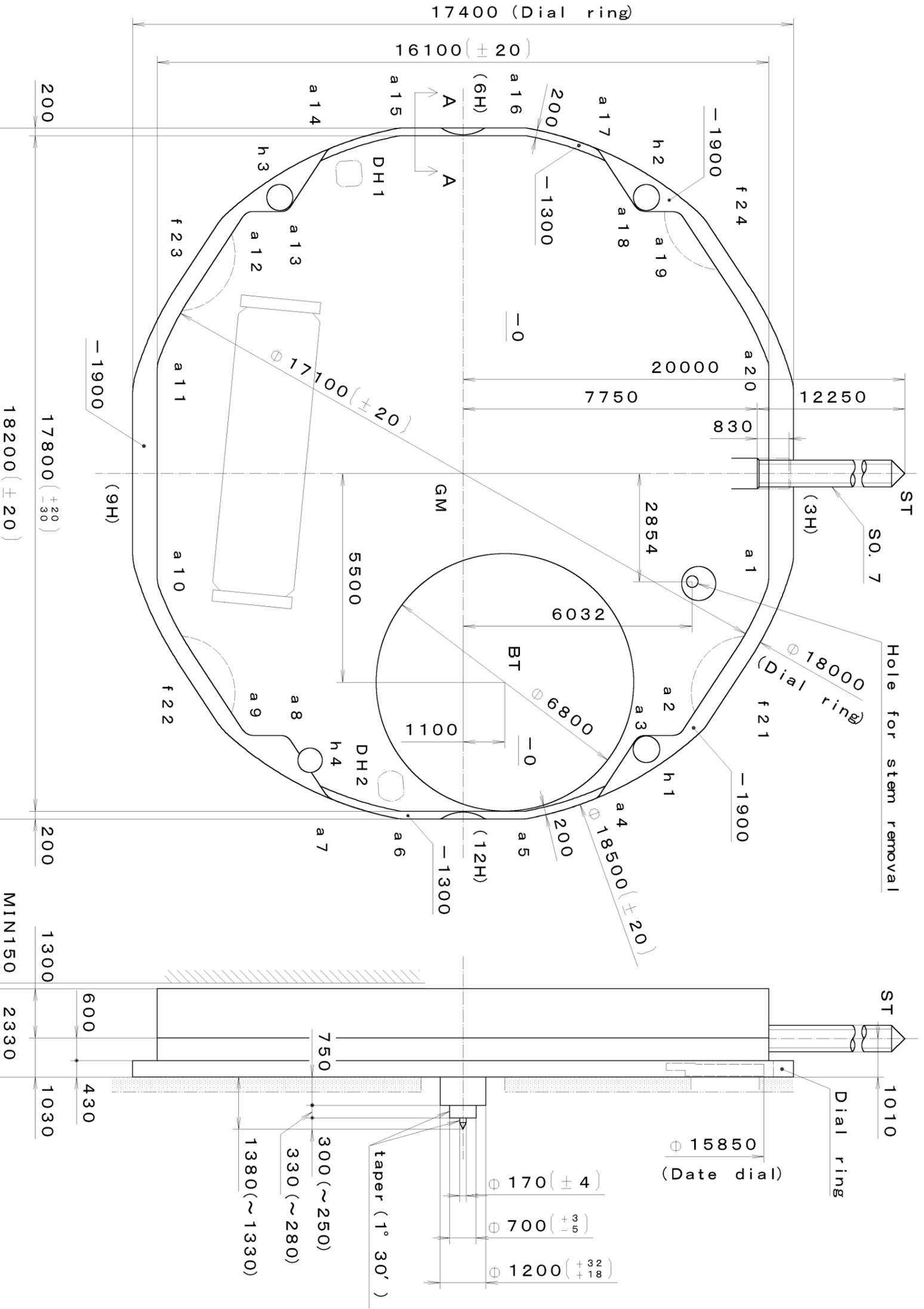


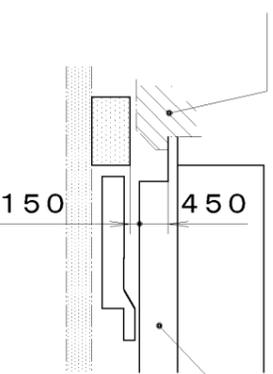
DH1~DH2=16171 (±20)

Coordinates

Mark	X	Y	R
GM	0	0	—
h1	7270	4825	350
h2	-7270	4825	350
h3	-7270	-4825	350
h4	7557	-4025	325
DH1	-7900	-3000	—
DH2	8234	-1900	—
a1	2793	7550	500
a2	6600	5539	300
a3	7200	4787	300
a4	8299	3350	300
a5	8800	1632	300
a6	8800	-1632	300
a7	8299	-3350	300
a8	7200	-4787	300
a9	6600	-5539	300
a10	2793	-7550	500
a11	-2793	-7550	500
a12	-6600	-5539	300
a13	-7200	-4787	300
a14	-8299	-3350	300
a15	-8100	-1566	1000
a16	0	0	9250
a17	-8299	3350	300
a18	-7200	4787	300
a19	-6600	5539	300
a20	-2793	7550	500
f21	5788	7505	1500
f22	5788	-7505	1500
f23	-5788	-7505	1500
f24	-6864	6800	1500

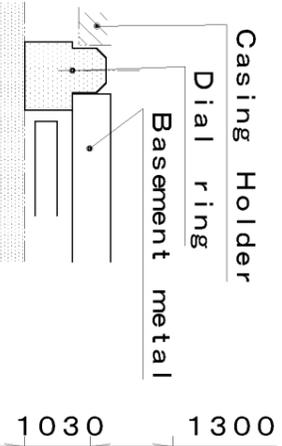


Hook



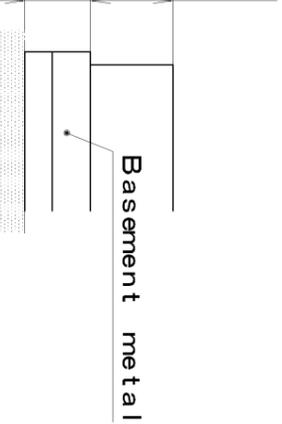
Section f21~f24

Casing Holder



Section h1~h4

Basement metal



Section A-A

Material	Quantity	Unit	Scale	Date	Drawn	Checked	Approved	Name
Material		1/1000 mm	9:1					T. Hiruta
Heat Treatment								
Hardness								
Plating								
General Tolerances								
Dimensions								
Angles								

Cal. No. : 9T13

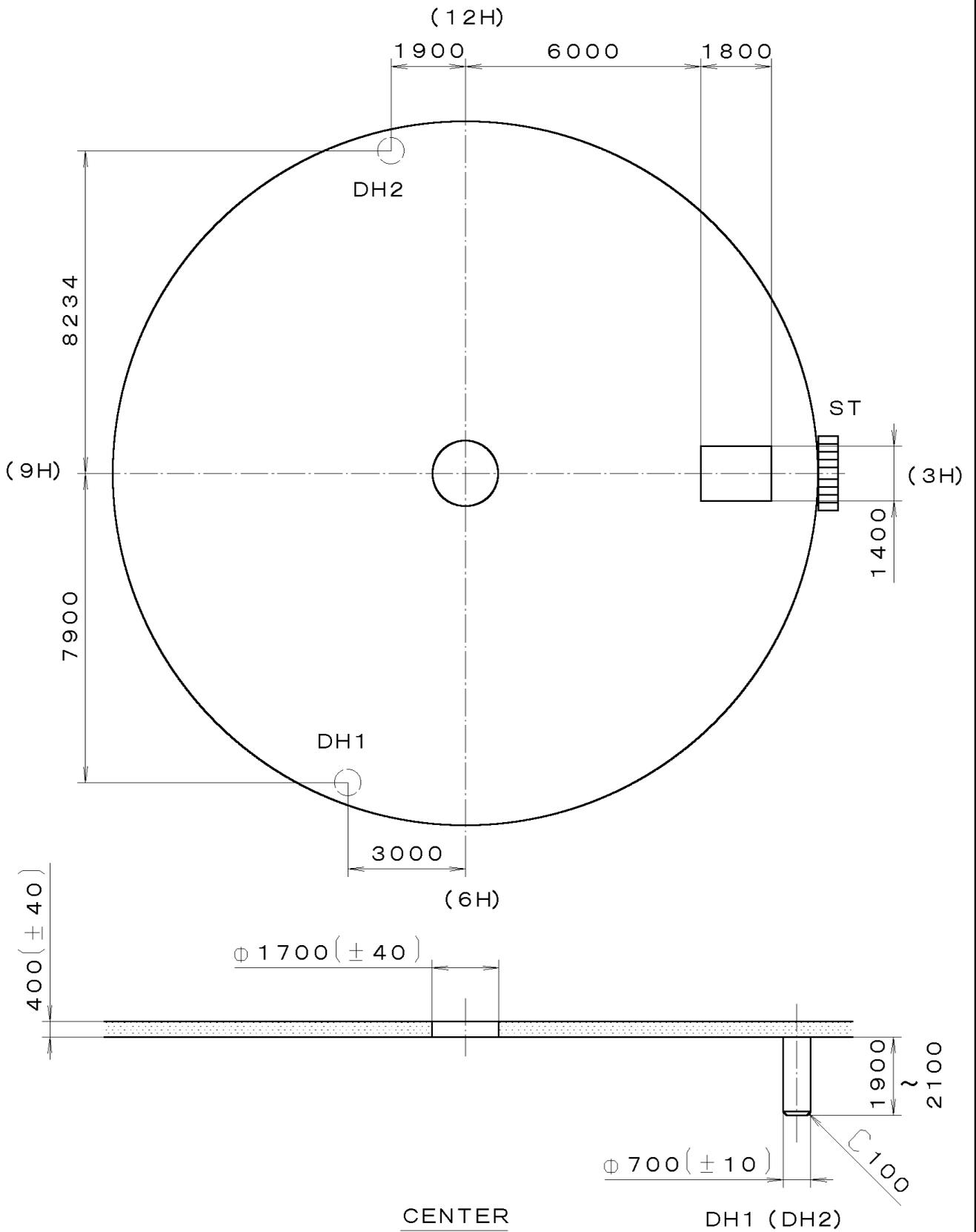
Parts :

Name : Frame for Case

Drawing No. : 9T13C001

MIYOTA

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

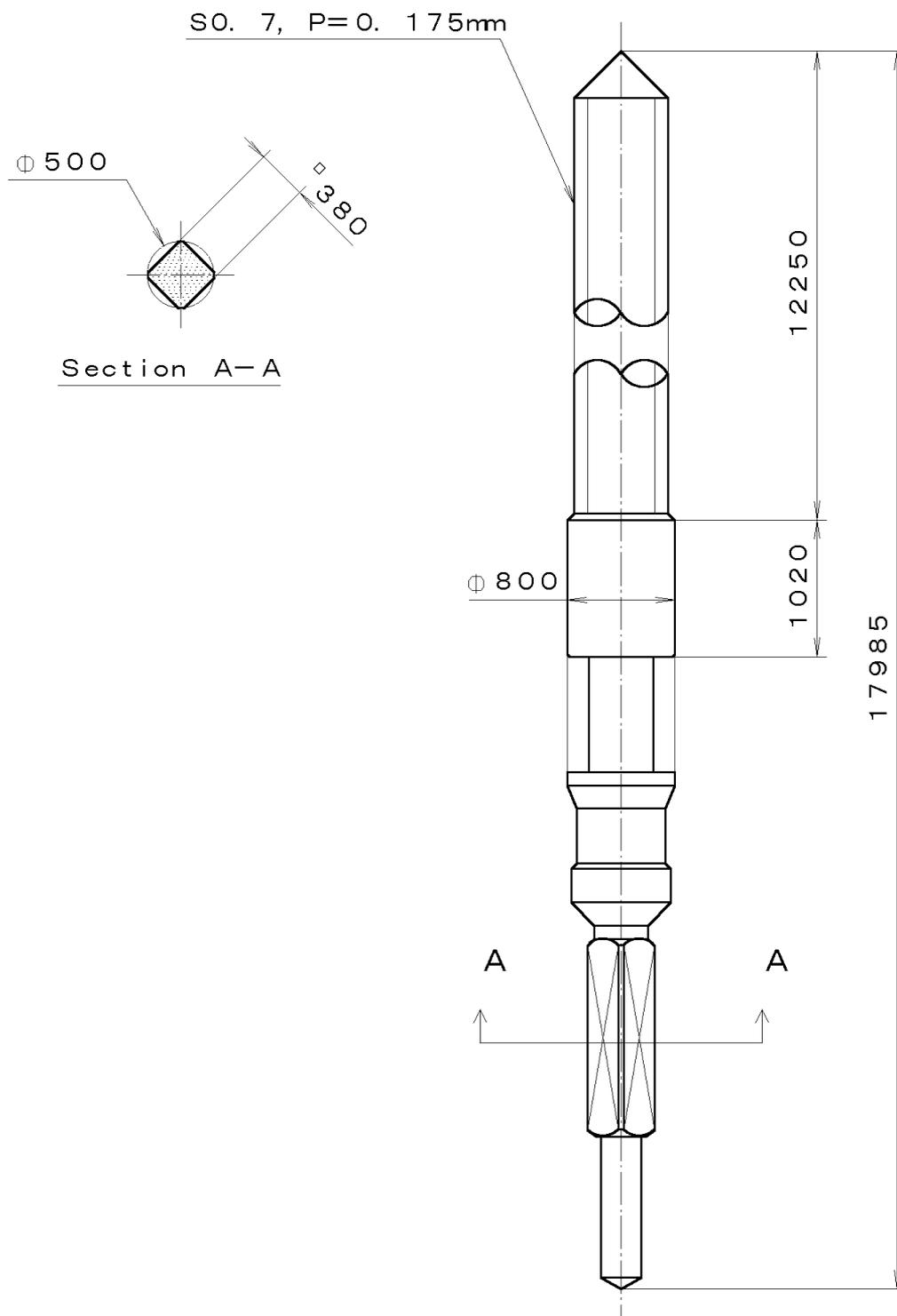


\*\*\* T I P W 9T13-00A (01) \*\*\* (2100 1121) 00-06-22

7			Quantity		Cal. No. :	9T13-00A
6			Unit	1/1000 mm	Parts:	
5			Scale	7:1	Name:	Indications for Dial
4			Date		Drawing No. :	9T13D000
3			Drawn		<b>MIYOTA</b>	
2			Checked	T. Hiruta		
1			Approved			
Material			General Tolerances			
Heat Treatment			Dimensions			
Hardness			Angles			
Plating						

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

\*\*\* TIPW (01) \*\*\* (2100 1121 A-01 A-01 ) 00-06-22



7			Quantity		Cal. No. :
6			Unit	1/1000 mm	
5			Scale	20:1	Parts:
4			Date		065-495
3			Drawn		
2			Checked	T. Hiruta	Name:
1			Approved		SETTING STEM
Material		SuS420F-DG			Drawing No. : 4950S000
Heat Treatment		焼入焼戻	General Tolerances		MIYOTA
Hardness		HV550	Dimensions		
Plating			Angles		