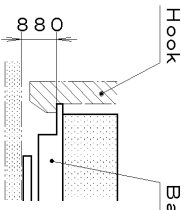
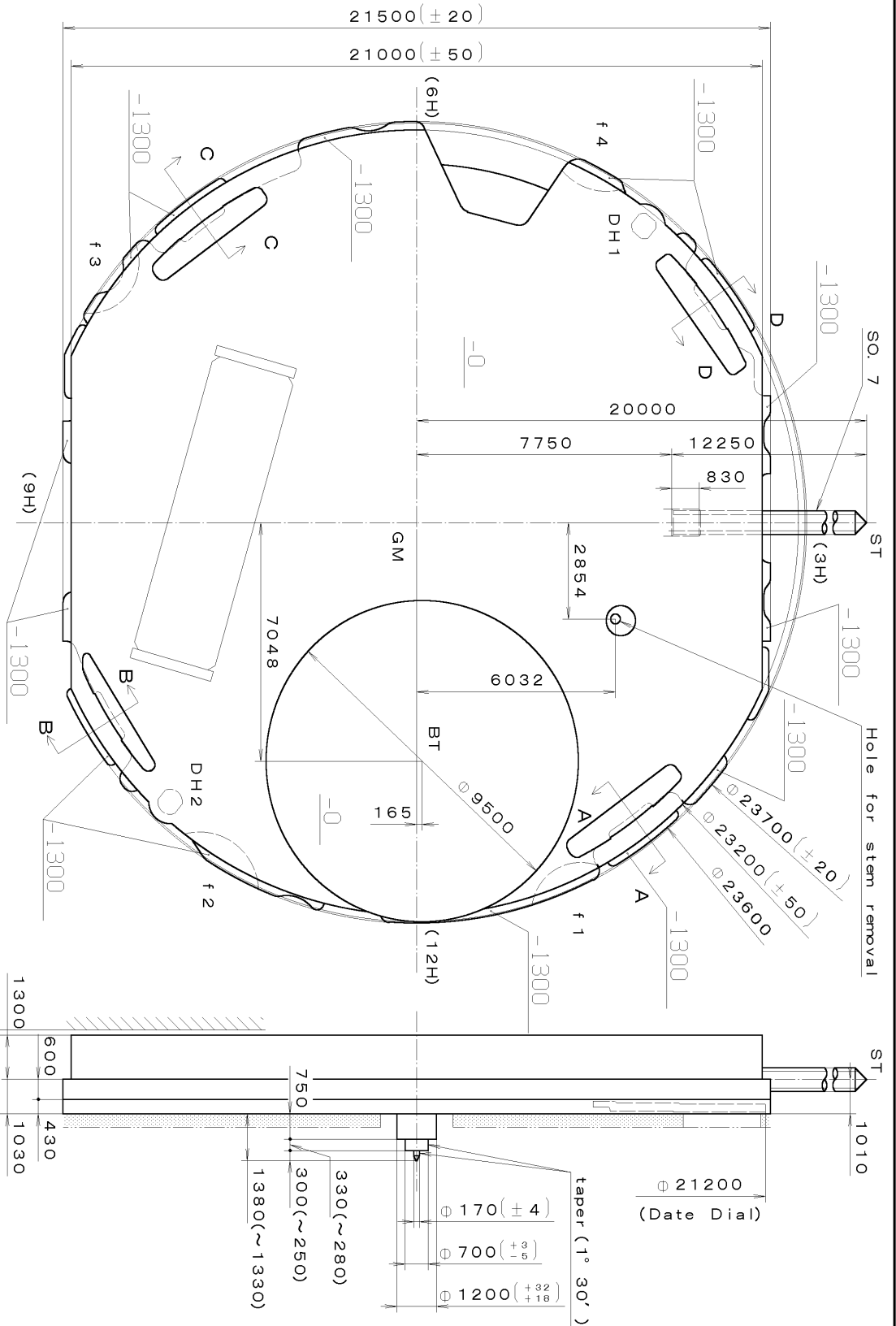


*** T1PW 9U13 (01) *** (2100 1121) 00-06-26

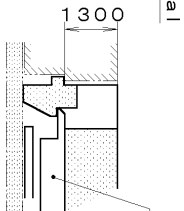
DH1~DH2=22287 (±30)

Coordinates

Mark	X	Y	R
GM	0	0	—
DH1	-8759	6900	—
DH2	8251	-7500	—
f1	11844	4979	1500
f2	10937	-6601	1800
f3	-7683	-9951	1500
f4	-11566	5760	1800



Section f1~f4



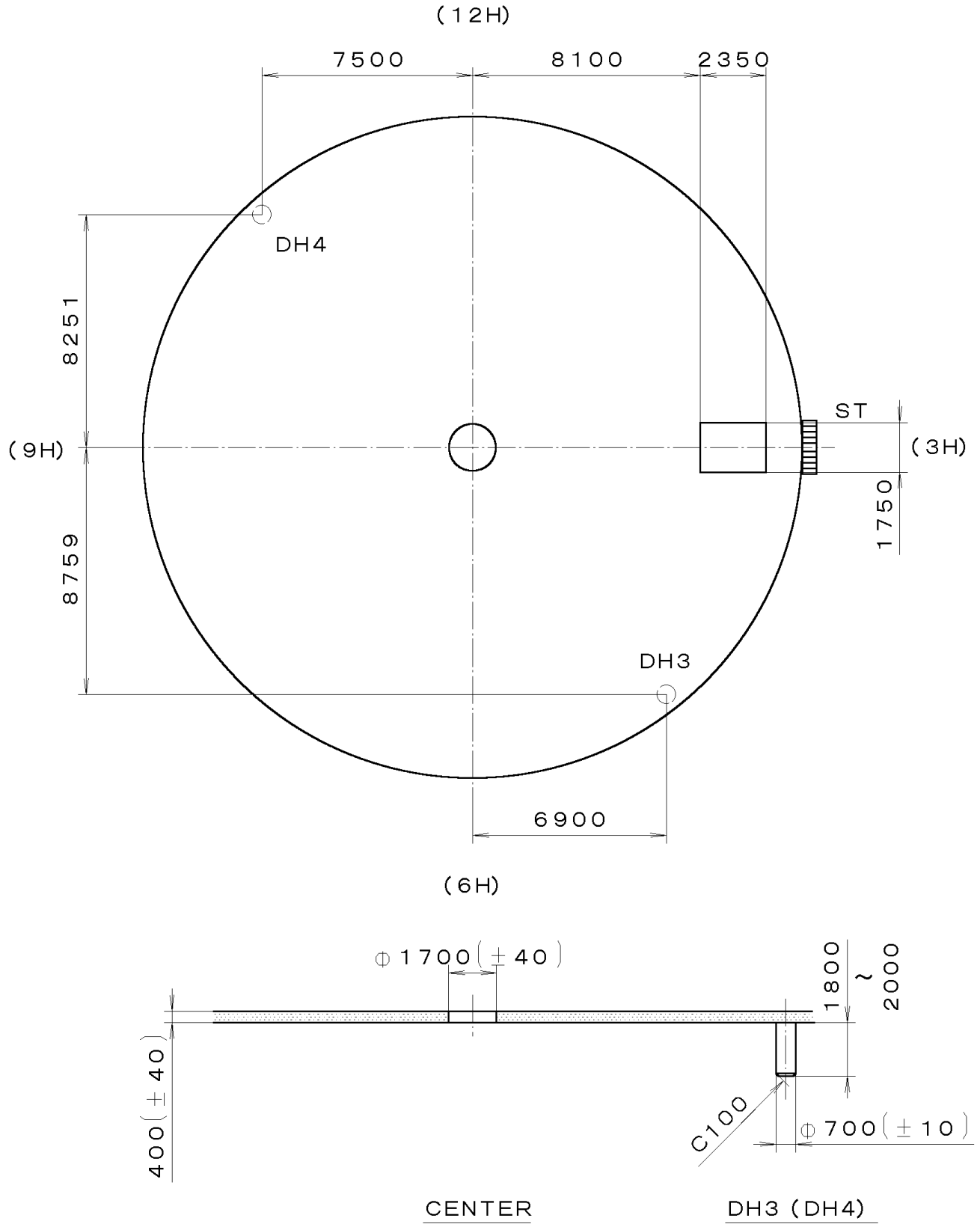
Section A-A, B-B
C-C, D-D

Material	Quantity	Unit	Cal. No. : 9U13
Heat Treatment	1/1000 mm	Scale	8:1
Hardness	Date	Drawn	T. Hiruta
Plating	Checked	Approved	Name: T. Hiruta
	General Tolerances	Drawing No. : 9U13C000	Frame for Case
	Dimensions		
	Angles		

MIYOTA

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

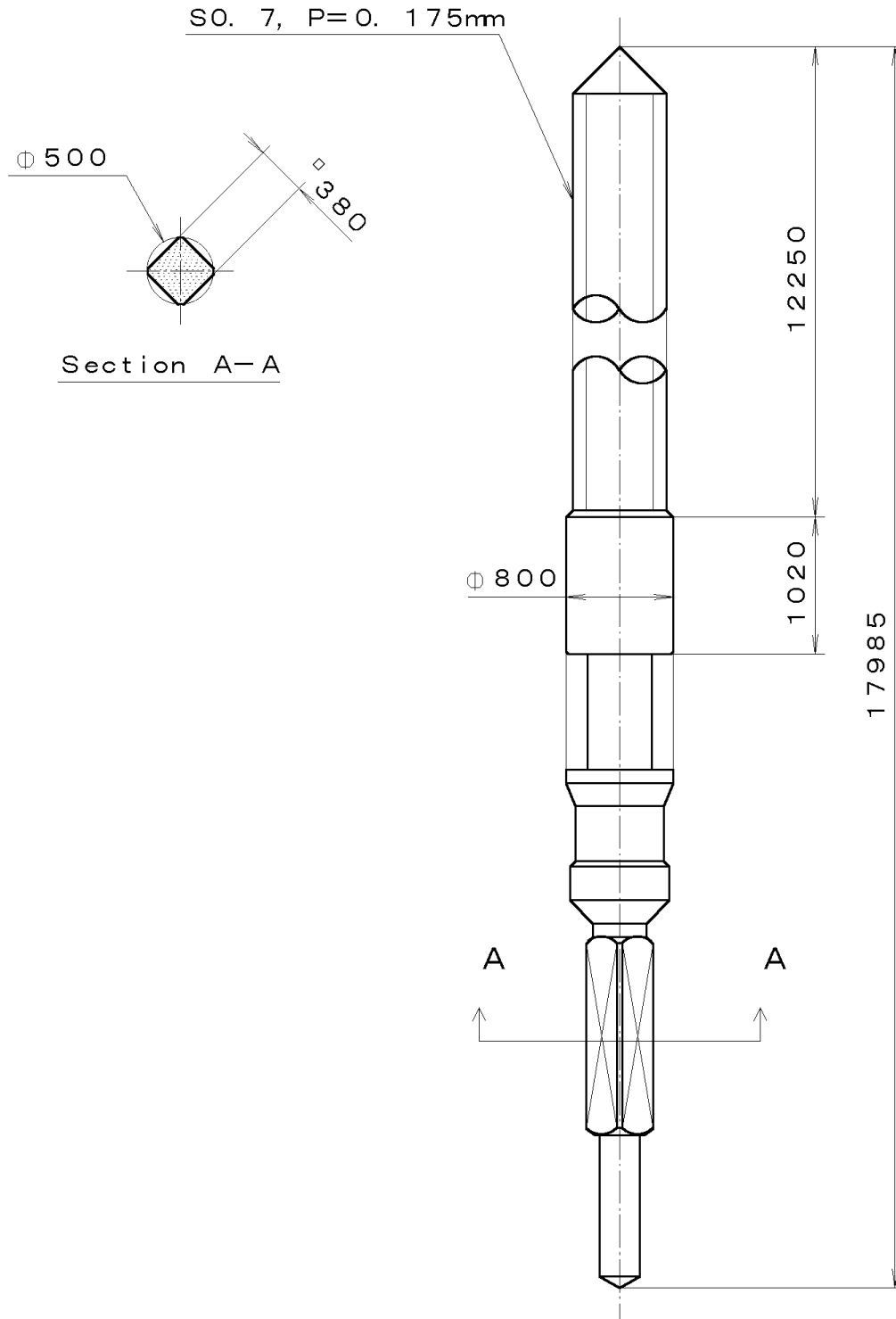
9U13-00A (01) *** (2100 1121) 00-06-80



7		Quantity		Cal. No. :	9U13-00A
6		Unit	1/1000 mm	Parts:	
5		Scale	5:1	Name:	Indications for Dial Drawing No. : 9U13D000
4		Date			
3		Drawn			
2		Checked	T. Hiruta		
1		Approved			
Material				MIYOTA	
Heat Treatment		General Tolerances			
Hardness		Dimensions			
Plating		Angles			

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

*** T I P W (01) *** (2100 1121 A-01 A-01) 00-06-22
 065-495



7		Quantity		Ca l. No. :
6		Unit	1/1000 mm	Parts:
5		Scale	20:1	
4		Date		065-495
3		Drawn		
2		Checked	T. Hiruta	Name:
1		Approved		SETTING STEM
Material		SuS420F-DG		Drawing No. : 4950S000
Heat Treatment		焼入焼戻		MIYOTA
Hardness		HV550		
Plating		Angles		
		General Tolerances		
		Dimensions		