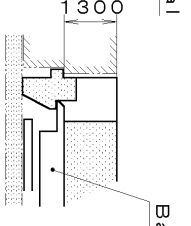
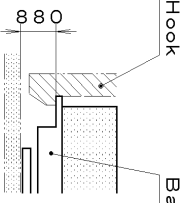
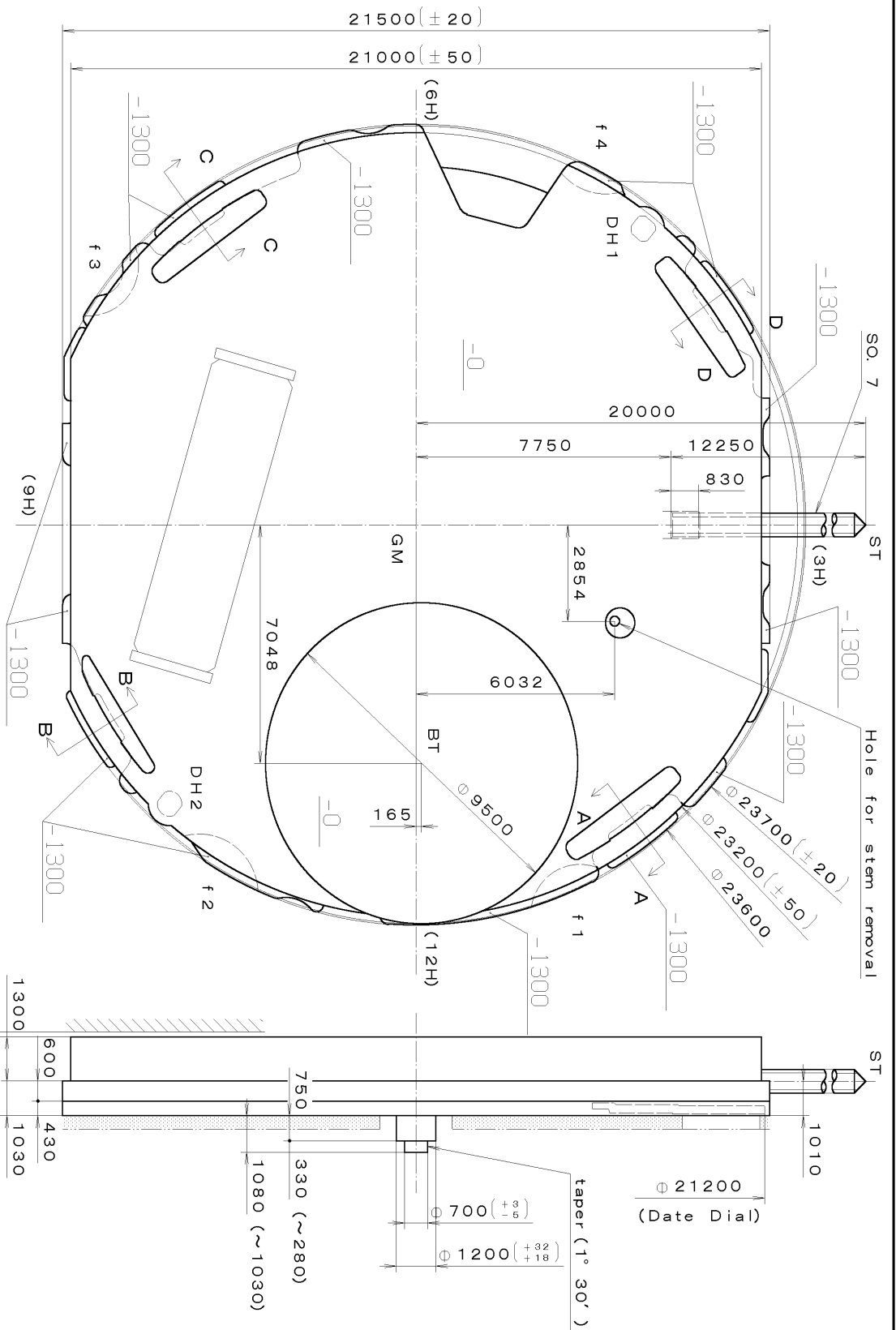


*** T I P W 9U15 (01) *** (2100 1121) 00-06-26

DH1~DH2=22287 (±30)

Coordinates

Mark	X	Y	R
GM	0	0	
DH1	-8759	6900	
DH2	8251	-7500	
f 1	11544	4979	1500
f 2	10937	-6601	1800
f 3	-7683	-9951	1500
f 4	-11566	5760	1800



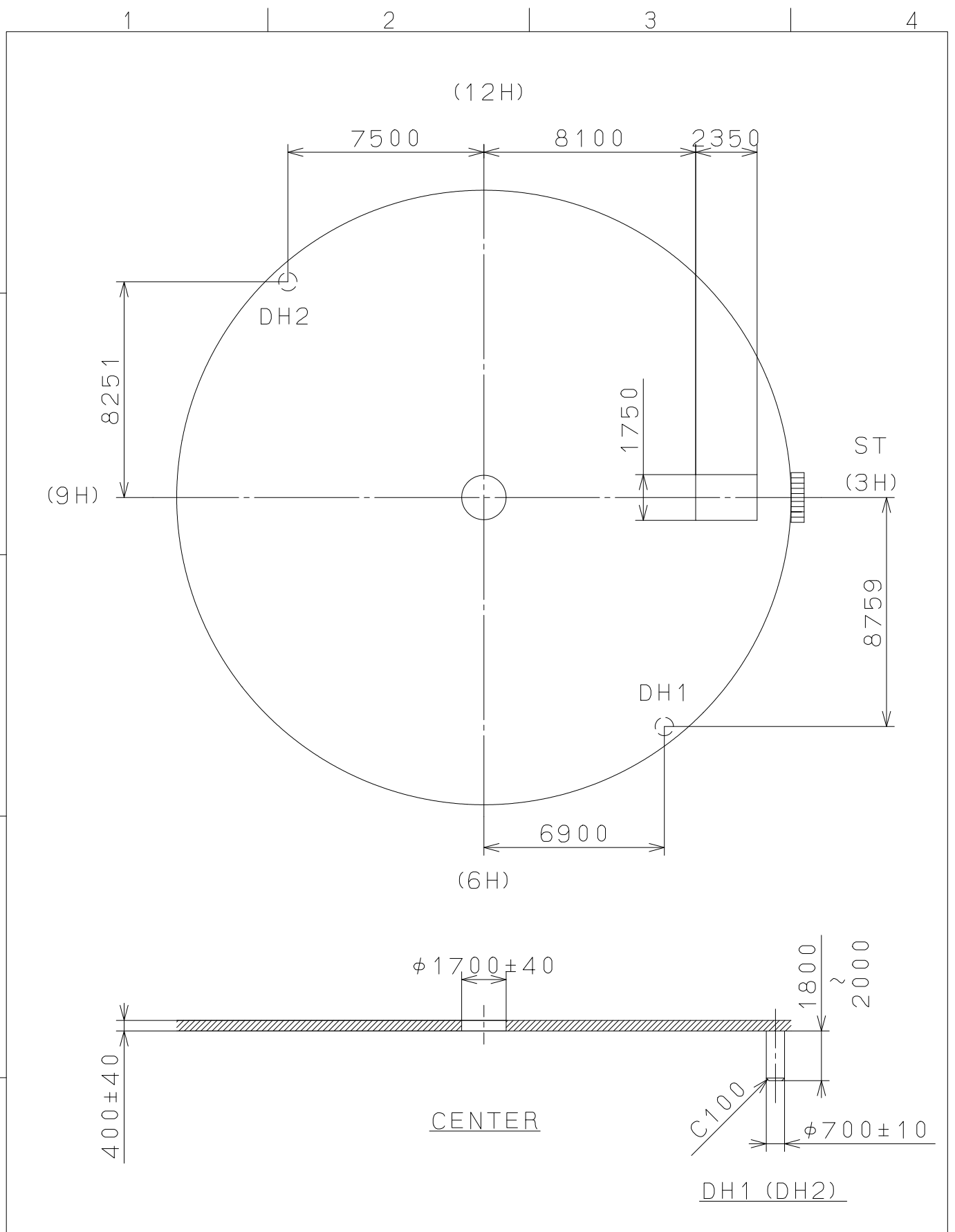
Section f1~f4

Section A-A, B-B
C-C, D-D

Material	Quantity	Unit	Cal. No. : 9U15
Heat Treatment		1/1000 mm	
Hardness		Scale	Parts :
Plating		Date	
		Drawn	
		Checked	Name: T. Hiruta
		Approved	Frame for Case
General Tolerances			Drawing No. : 9U15C000
Dimensions			
Angles			

MIYOTA

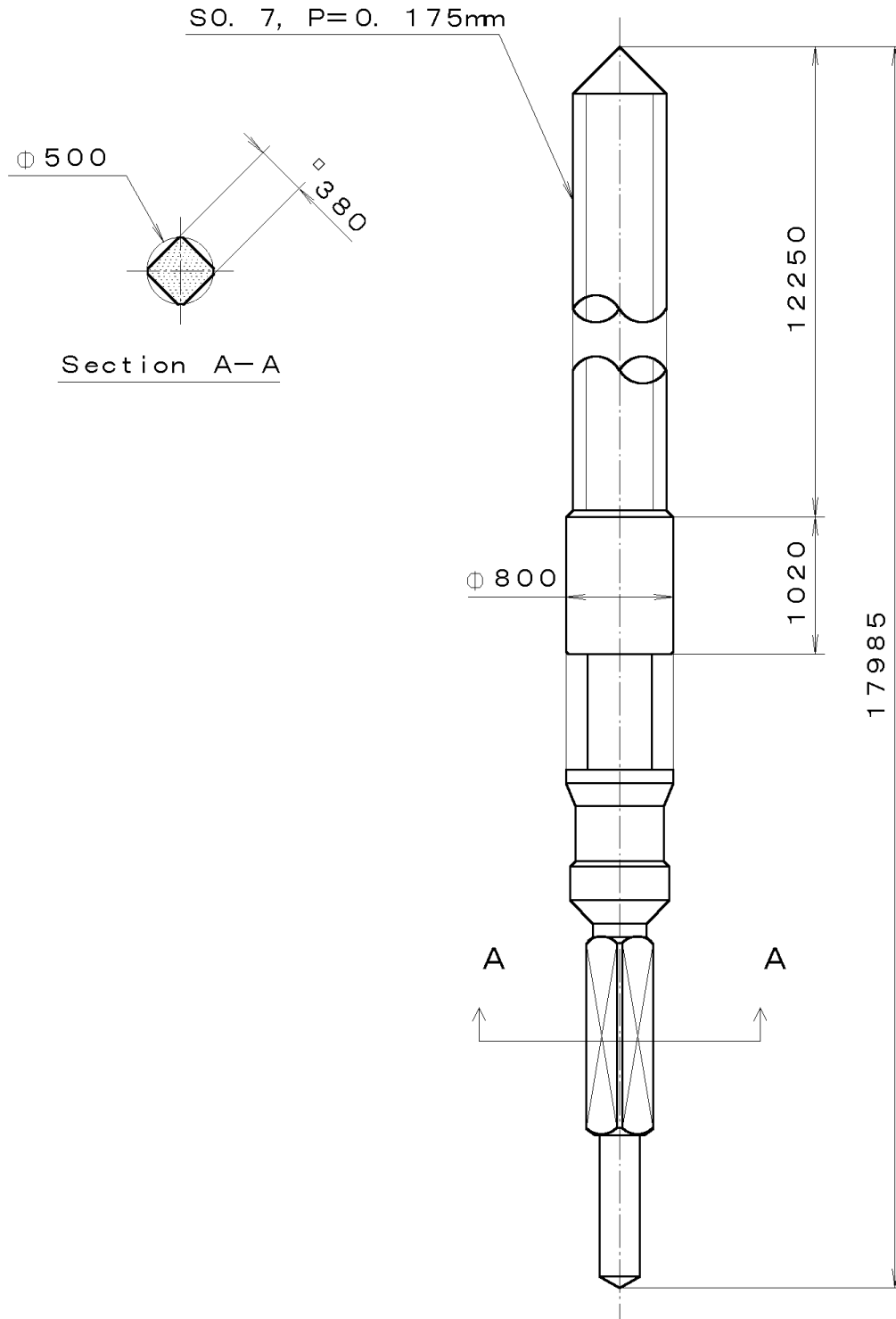
This drawing is provisional and subject to our reconfirmation and/or revision without notice.



△			Quantity		Cal.NO.:
△			Unit	1 / 1000 mm	9U15-00A
△			Scale	5 : 1	Parts No.:
△			Date		
△			Drawn		
Mark	Date	Description	Appro.	Checked M. Kobayashi	Name:
Alterations			Approved		Indications for Dial
Material					Drawing No.: 9U15D000
Heat Treatment					MIYOTA CITIZEN WATCH CO., LTD. TOKYO, JAPAN
Hardness					
Plating					

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

*** T I P W (01) *** (2100 1121 A-01 A-01) 00-06-22
 065-495



7			Quantity		Ca l. No. :
6			Unit	1/1000 mm	
5			Scale	20:1	Parts:
4			Date		065-495
3			Drawn		
2			Checked	T. Hiruta	Name:
1			Approved		SETTING STEM
Material		SuS420F-DG			Drawing No. : 4950S000
Heat Treatment		焼入焼戻	General Tolerances		MIYOTA
Hardness		HV550	Dimensions		
Plating			Angles		